



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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URGENT

D3953-5
Job Sheet 193424



Part No: D3953-5

Job Qty: 12 pcs

Part Name: Gas Spring Stud, Base



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/15/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 4/18/19

Type: SOLD

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	12 pcs	4/18/19	4/18/19	0.81	3.99	Doosan - 1		[Signature]
110	QC 2	12 pcs	4/18/19	4/18/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		[Signature]
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



Container No: S174400



Part: D3953-5

Job No: 193424

Serial No/Batch: S174400

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/23/19

120 QC 8	12 pcs	4/18/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 8 - 12	<i>in 19/04/24</i>
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
130 Packaging 3-1 - Stock - B4B	12 pcs	4/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	<i>stolo</i> <i>SA</i> APR 24 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	12 pcs	4/18/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
					APR 24 2019
Part Op 100 - (Doosan Lathe) Turn as per folio FA853 & DWG Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304R1.750	304 Round Bar 1.750	1.5000 ft (.125 ea)	100-Doosan - 1	5128882 23"	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Doosan - 1	M304R1.750	2	11	0	
Part Specifications					
Specifications could not be found.					

Plex 4/15/19 10:18 AM dart.lacelle.linda

DART AEROSPACE LTD		Work Order:	193424
Description: Gas Spring Stud, Base		Part Number:	D3953-5
Inspection Dwg: D3953	Rev: C	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.813	+/-0.010	.813			Caliper	
Ø0.194	+0.004/-0.001	.194			Pin gauge	
0.75	+/-0.030	.757			Mic	
0.375	+/-0.010	.375			Cal.	
0.38	+/-0.030	.378			Cal.	
0.875	+/-0.010	.875			Cal.	
1.63	+/-0.030	1.631			Cal.	
1/4-28 UNF-2A	Max = 0.2668 Min = 0.2635	.265			Wire / Mic	
R0.06	+/-0.030	.065			Lead gauge	
Ø0.098	+0.004/-0.001	.098			Pin	
0.250	+/-0.010	.243			Mic	
0.170	+/-0.010	.168			Cal.	
0.330	+/-0.010	.335				
0.13	+/-0.030	.130				
1.44	+/-0.030	1.440				

Measured by:	<i>[Signature]</i>	Audited by:	<i>[Signature]</i>	Prototype Approval:	N/A
Date:	April 23 rd / 19	Date:	19/04/24	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.11.11	New Issue	KJ	
B	09.12.14	Dwg Rev updated	KJ	<i>[Signature]</i>